# North American Sensors Corp. Pressure Switches Inc.



Products that make sense

#### **Mission Statement**

It is the mission of North American Sensors Corporation to manufacture innovative products for all industries. Our hope is that these products will continually create a benchmark of quality and customer satisfaction. Through these self imposed standards, we will continually strive to surpass industry expectations concerning product and personal performance. All of these pursuits will be conducted with the ultimate goal of becoming the industry leader in sensor manufacturing and technology.

## Manufacturer's Warranty

North American Sensors Corporation warrants its products to be free from defects in material and workmanship when subjected to normal use and service for a period of one year from the date of purchase. This warranty is applicable only to product components that are stationary and not subject to normal wear. This warranty does not apply to products that have been subjected to electrical or chemical damage due to improper use, accident, negligence or abuse. Electrical damage to solid state components, relays, reedswitches or other components will not be covered. Also excluded are products that have been modified or altered, or have electrical cables that have been cut during installation. If anyone other than authorized personnel of NASC attempts to repair the device, this warranty is null and void.

NASC is responsible under this warranty for the repair or replacement of the defective product or components as deemed necessary upon inspection by NASC service personnel. NASC assumes no responsibility for consequential damages to personal or real property, or for injury to any person.

This warranty supersedes all warranties expressed or implied. The suitability of NASC products for a particular application and the implied warranty of merchant ability is excluded from warranty coverage. This warranty may not be expanded or altered other than in writing by an officer of NASC.

Defective products must be shipped to NASC prepaid and insured to the address below within 30 days of the original malfunction. All returned goods must be labelled with a Return Goods Authorization number obtained from NASC customer service. Also include the part number, serial number, name and contact number of someone capable of answering questions regarding the use, operation and liquid contamination of the product, a return shipping address and a description of the problem. All returns will be handled as quickly as possible and the preceding information will help to expedite the return or replacement of the product.







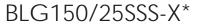


# **BLG** Series

## Bilge/Sump Level Switches

NASC's bilge switches are designed to be installed in ships bilges, tanks and industrial sumps, where it would be bolted to an adjoining structure. Custom configurations areavailable upon request. Specifications regarding this model may change without notice.

#### BLG100/25SSS-X\*





#### Standard Features:

- Clear polycarbonate Slosh Shield
- 316SS Stem, Float and Brackets
- 25 VA Form C Hermetically Sealed Reed Switch
- 4C 18AWG PVC Jacketed Cable
- Water Tight Seal
- Made in the USA

#### BLG150/25SSS

Manual Lift/Test Mechanism

Max	250F
Temp	2501
Max	120
PSIG	120
Float	0.68
SG	0.08
Watt	25
Ratting	AC/DC
Max	120
Volts	AC/DC







#### Standard Features:

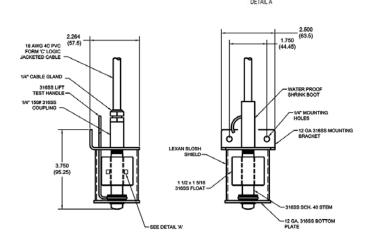
- 316SS Slosh Shield
- 316SS Stem, Float and Brackets
- 25 VA Form C Hermetically Sealed Reed Switch
- 4C 18AWG PVC Jacketed Cable
- Water Tight Seal
- Manual Lift/Test Mechanism
- Made in the USA



\*All switches can also be supplied with 100VA form 'C' hermetically sealed reed switch.

#### Note:

The actuation point will vary depending on the temperature and the specific gravity of the individual liquid being detected.



316SS SCH. 4



25 WA REED SWITCH

# **BLG Series**

## Bilge/Sump Level Switches

NASC's ABS Type approved bilge switch is designed to be installed in ships bilges, tanks and industrial sumps, where it would be bolted to an adjoining structure. Custom configurations are available upon request. Specifications regarding this model may change without notice. The (BLG250/25SSS switch is the only ABS type approved bilge level switch manufactured in the US.)

#### BLG250/25SSS

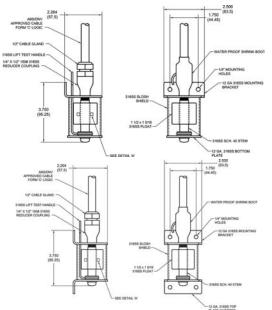


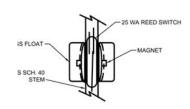
#### Standard Features:

- 316SS Slosh Shield
- 316SS Stem, Float and Brackets
- 25 VA Form C Hermetically Sealed Reed Switch
- ABS Approved Cable, 6 ft. Standard
- Water Tight Seal
- Manual Lift/Test Mechanism
- ABS Type Approved
- Made in the USA



Max	250F
Temp	2501
Max	120
PSIG	120
Float	0.68
SG	0.08
Watt	25
Ratting	AC/DC
Max	120
Volts	AC/DC





For a more rugged design, our BLG250/25SSS-B has a double bracketing system and the slosh shield is tig welded to the brackets and stem.

Wiring Logic
Switch Rated SPDT 25VA
Red - N.O.
Black - N.C.
White - Common
Green - Ground

The ground wire on this switch should not be used as part of the circuit and should only be used when a ground is not available to the switch.

#### Note

The actuation point will vary depending on the temperature and the specific gravity of the individual liquid being detected.



<sup>\*</sup>All switches can also be supplied with 100VA form

<sup>&#</sup>x27;C' hermetically sealed reed switch.

# BTL Series

## Bottle Switches (External Mount Level Switches)

NASC's line of brass bottle switches are designed to be installed externally to ship tanks and industrial tanks. It may also be bolted to an adjoining structure. Custom configurations are available upon request. Specifications regarding this model may change without notice.



Standard Features:

- All Brass Bottle
- Brass Pipe Plug and Stem
- 316SS Float or Buna Float
- External Mounting Tab
- 18AWG PVC Jacketed 4C Wire
- Hermetically Sealed SPDT Reed Switch
- Made in the USA

Wiring Logic
Switch Rated SPDT 25VA
Red - N.O.
Black - N.C.
White - Common
Green - Ground

The ground wire on this switch should not be used as part of the circuit and should only be used when a ground is not available to the switch.



#### Standard Features:

- All Brass Bottle
- Brass Pipe Plug and Stem
- 316SS Float or Buna Float
- External Mounting Tab
- 18AWG PVC Jacketed 4C Wire
- Hermetically Sealed SPDT Reed Switch
- 316SS Lift/Test Mechanism and Rod Wipe
- ABS Type Approved



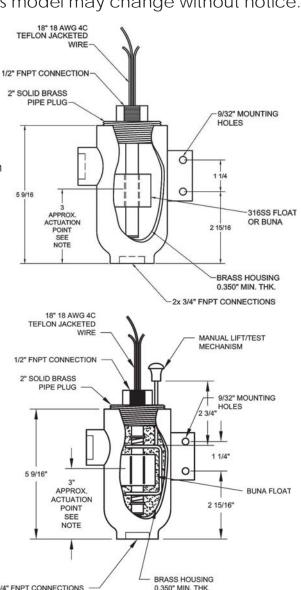
BTL100/25BBS or BTL100/BBN can be supplied with a 100VA from 'C' hermetically sealed reed switch.

#### Note:

The actuation point will vary depending on the temperature and the specific gravity of the individual liquid be detected.

2x 3/4" F	FNPT CONNECTION
Max	175F
Temp	1751
Max	50
PSIG	30
316SS	0.64
Float SG	0.04
Buna	0.48
Float SG	0.40
Watt	25
Rating*	AC/DC
,	

Example of an external bottle switch used as high - low level alarms in a tank gauging application



# BTL Series

# Bottle Switches (External Mount Level Switches)

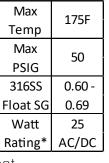
NASC's line of stainless steel bottle switches are designed to be installed externally to ship tanks and industrial tanks. It may also be bolted to an adjoining structure. Custom configurations are available upon request. Specifications regarding this model may change without notice.

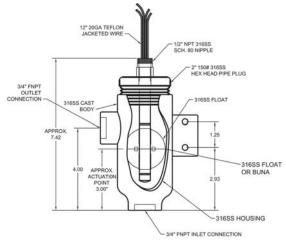
BTL 400/25SSS



#### Standard Features:

- All 316 Stainless Steel
  - Body
  - Stem & Connections
  - 316SS Float or Buna Float
  - External Mounting Tab
- Interchangeable Parts for Easy Maintenance
- 20 AWG PVC Jacketed 4C Wire
- Hermetically Sealed SPDT Reed Switch
- Made in the USA





BTL 450/25SSS BTL 450/25SSN





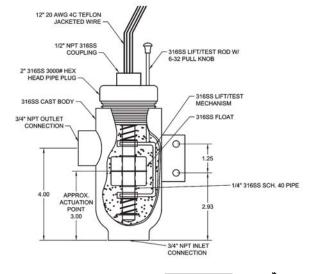


BTL400/25SSS is available with a 100VA from 'C' hermetically sealed reed switch.

#### Note:

The actuation point will vary depending on the temperature and the specific gravity of the individual liquid be detected.





Max	175F
Temp	1751
Max	50
PSIG	30
316SS	0.64
Float SG	0.04
Buna	0.48
Float SG	0.40
Watt	25
Rating*	AC/DC

Example of an external bottle switch used as high - low level alarms in a tank gauging application



# BTL Series

## Bottle Switches (External Mount Level Switches)

Nasc's line of stainless steel bottle switches are designed to be installed external to marine and industrial tanks to provide a level alarm. It may also be bolted to an adjoining structure for remote mounting. Custom configurations are available upon request. Specifications regarding this model may change without notice.

#### BTL 500/10SSN



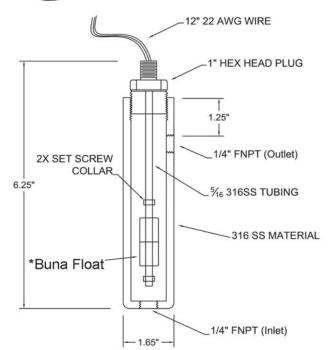


#### Standard Features:

- 316 Stainless Steel Body
- 316 Stainless Steel Stem & Connections
- Buna Float
- Interchangeable Parts for Easy Maintenance
- 3 # 22 AWG PVC Jacketed Wire
- Hermetically Sealed SPST Reed Switch
- Made in the USA



Example of a low and high level alarm on a level gauge.



Wiring Logic
Switch Rated SPST 10VA
Black - N.C. **
White - Common
Green - Ground

The ground wire on this switch should not be used as part of the circuit and should only be used when a ground is not available to the switch.

Max	175F
Temp	1/31
Max	50
PSIG	30
*Buna	0.45
Float SG	0.45
Watt	25
Rating*	AC/DC

\*Stainless steel float available. BTL500/SSS

\*\*N.O. available upon request

Note:

The actuation point will vary depending on the temperature and the specific gravity of the individual liquid be detected.

# SLS Series

## Side Mount Level Switches

NASC's SLS300 is a side mount level switch & actuates at the location it is mounted. Designed to be used in tanks where the top of the tank is inaccessible. We offer this switch with either a 25VA or 100VA reed switch. Specifications regarding this model may change without notice. Consult factory for custom configurations.

#### SLS300/25SS/4SS

#### SLS300/25SSS



Options Available:

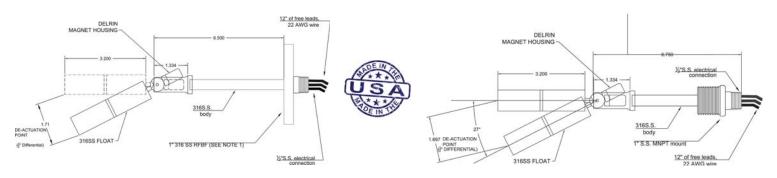
Mounting: 1" - 3" MNPT or 1" - 4" Flanged.

#### Note:

- 1. The actuation point will vary depending on the temperature and the specific gravity of the individual liquid being detected.
- 2. This product is to be used with an approved NEMA 4X terminal box that is connected to the electrical side of the switch.

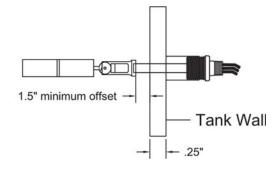
#### Standard Features:

- · Precision machined body
- 22 AWG PVC jacketed 4C wire
- 316SS Float
- Delrin Magnet Holders
- Hermetically Sealed SPDT Reed Switch
- Made in the USA



Wiring Logic
Switch Rated SPDT 25VA
Red - N.O.
Blue - N.C.
White - Common
Green - Ground

The ground wire on this switch should not be used as part of the circuit and should only be used when a ground is not available to the switch.



SLS300/25SSS can be supplied with a 100VA from 'C' hermetically sealed reed switch.

Max	300F
Temp	3001
Max	150
PSIG	130
316SS	0.7
Float SG	0.7
Watt	25
Rating*	AC/DC

# SLS Series

## Side Mount Interface Level Switches

NASC's SLS90 is designed to interface between two different liquids (i.e., oil & water). The 0.95 specific gravity float enables this unique design to sense when heavier liquids collect in the bottom of storage tanks. Custom configurations are available, consult the factory for more information. Specifications regarding this model may change without notice.



Max	250F
Temp	2501
Max	150
PSIG	150
316SS	0.95
Float SG	0.95
Watt	25
Rating*	AC/DC

SLS90/25SSS can be supplied with a 100VA from 'C' hermetically sealed reed switch.

Flange connections from 3" and above available.

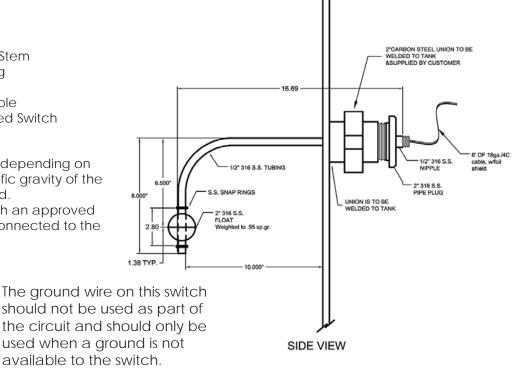
#### Standard Features:

- All 316 Stainless Steel
  - 1/2" .065 Wall Tubing Stem
  - 2" Hex Head Pipe Plug
  - 316SS Float
- 18 AWG/4C Foil Shielded Cable
- Hermetically Sealed SPDT Reed Switch

#### Note:

- 1. The actuation point will vary depending on the temperature and the specific gravity of the individual liquid being detected.
- 2. This product is to be used with an approved NEMA 4X terminal box that is connected to the electrical side of the switch.

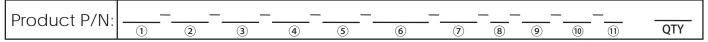
Wiring Logic
Switch Rated SPDT 25VA
Red - N.O.
Black - N.C.
White - Common
Green - Ground



# **CLS Series**

## **Custom Level Switches**

## Custom Level Switch Ordering Form



Example P/N: MLS-S50-T1000-SSW-NLT-C50/W18-505-(IL=20", L1=18", L2=4")/O-25-C

Please fill in all boxes below. A part number will be generated from your selections.

#### 1 Sensor Type:

MLS = Multi-Level Switch **CLS** = Single-Level Switch **GMLS** = Guarded

Multi-Level Switch **GCLS** = Guarded

Single-Level Switch

#### 4 Float Protection:

**SSW** = S.S. Stilling Well

**PSW** = PCV Stilling Well

**NFP** = No Float Protection

#### ② Material of Construction:

#### Material Type

**B** = Brass **S** = Stainless Steel

 $\mathbf{P} = \mathsf{PVC}$ **PP** = Polypropylene 100 = Ø1" Tubing

## Series (Stem Type)

**25** = Ø1/4" Piping **50** = Ø1/2" Tubing

 $70 = \emptyset 3/4"$  Tubing

#### 5 Lift Test:

**NLT** = No lift test mechanism

LT = Lift test (only avail. on T3000 & F3-8 connections)

#### 7 Float Type:

Float ID#	Form	Series	Material	S.G. (±.02)	Max Press.	Max Temp.	Float OD	Float ID	Height
302	Cyl.	25	316 S.S.	.825	250psi	300°F	.905"	.355"	1.59"
501	Cyl.	50	316 S.S.	.68	225psi	300°F	1.60"	.58"	1.385"
502	Ball	25	316 S.S.	.76	700psi	300°F	1.19"	.355"	1.115"
503	Ball	50	316 S.S.	.60	750psi	300°F	2.06"	.58"	2.0"
701	Ball	75	316 S.S.	.49	300psi	300°F	3.60"	.93"	3.53"
505	Cyl.	50	Buna-N	.48	150psi	180°F	1.88"	.875"	1.75"
506	Cyl.	50	Buna-N	.43	150psi	180°F	1.25"	.60"	1.75"
1001	Ball	100	316 S.S.	.45	75psi	300°F	7.10"	1.12"	7.0"

Please call for details when ordering speciality floats for interface detection.

#### 3 Switch Mounting:

Threaded Connection Flanged Connection **T1000** = 1" MNPT R = Raised Face T1250 = 1-1/4" MNPT F = Flat Face T1500 = 1-1/2"MNPTCS = Carbon Steel

**T2000** = 2" MNPT T3000 = 3"MNPT

SS = Stainless Steel **F1** = 1" **F2** = 2" F3 = 3"F4 = 4"F5 = 5"F6 = 6"F7 = 7"F8 = 8"

#### 6 Electrical Connection:

C50 = 1/2"MNPT

C75 = 3/4" FNPT

C55 = 1/2" FNPT

C100 = 1" MNPT

C70 = 3/4"MNPT

**C105** = 1"FNPT

W \_\_\_\_ = wire termination directly out of mounting

(specify length of wire in inches) c = cable length (inches)

#### Terminal Heads (optional)

**PSCT** = Plastic

**SSCT** = Stainless Steel

**ASCT** = Aluminum

#### Number of Switch-points:

\*IL = Overall length of unit in inches (bottom of switch mount to end of stem)\_\_\_\_in

L1 = switch-point 1 at \_\_\_\_in

L2 = switch-point 2 at \_\_\_\_in

L3 = switch-point 3 at \_ **L4** = switch-point 4 at \_\_\_\_in

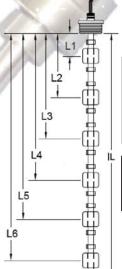
L5 = switch-point 5 at

L6 = switch-point 6 at \_\_\_\_in \*Note: A minimum of 2" is required between IL and L1.

#### **Switching Position:**

- O = Switch open in dry position
- C = Switch closed in dry position

D = SPDT



#### 8 Float Stops:

- 1 = Setscrew collars (Standard)
- 2 = E-clips (available only for 1/4" pipe)

(10)	Switch	ID#:

Switch ID #	Switch Watts (VA)	Contact	Contact Position	Max Volts	Max Amps
25	25VA	SPST/SPDT	N.O./N.C.	250AC/DC	1.0A
100	100VA	SPST/SPDT	N.O./N.C.	120AC	3.0A

#### 11 Common Leads:

- S = Each switch has an independent common.
- C = Each switch has a shared common

For more information on custom level switches, please call 1-800-259-6874 or send an email to sales@mepinc.com.

# **DS Series**

## Mechanical-Magnetic Level Indicator

The model DS150 'dipstick' gauge is a mechanical-magnetic level gauge DS150 that is designed for high level indicating applications where a non-electrical gauge is required. This gauge works by lifting the internal stock, which has a magnet housing on the bottom, that interlocks with the magnet inside the float. Stick is assembled in different colored (red, yellow, and green) sections. The integral rain cap on top of stick is PVC. Custom configurations are available, consult the factory for more information. Specifications regarding this model may change without notice. GREEN 6061 AL ANODIZED INDICATOR ROD Standard Features: • 316SS or Carbon Steel Flange 16' (8" Standard) YELLOW • 1" 316SS Stem/Housing STEM SEAL WITH RAIN GUARD Segmented Anodized Aluminum Stick/Indicator • 316SS 7" Float Made in the USA 150# RF 316 Stainless Steel or Carbon Steel FLANGE RED 10.75 316SS WELDED TUBING 60" 39.5" OF INDICATION " 316SS FLOAT 2x 316SS SPRING AND SET SCREW COLLAR

Model Code (Example: DS150/L39-M8FSS-F7SS-1SS Specify DS150/L(Length in inches)/M(Mounting type)

# **Series 1 Pressure Switch**



#### **Key Features**

- Field Adjustable
- High, Low, Differential & Vacuum Pressure Switch options available
- All Anodized Aluminum Construction
- 316SS Pressure Ports Available
- All Markings Laser Engraved into body for long lasting durability and visibility
- Multiple Electrical Connections Available
- 11amp UL recognized micro switch standard, gold plated contacts and 5amp micro switch also available
- UL & cUL Approved
- NEMA 4, 4x, 13

#### **Operating Specifications**

Adjustment Range: See Table Below for Options

Circuit Form: SPDT

Electrical Ratings: 11A (RES/IND) - 1/4 HP @125 OR 250VAC

5A RES. 3A IND @ 28VDC

.5A RES @ 28VDC

Optional: 100mA @125VAC, 0.25A @ 6VDC

Pressure Connection: See Ordering Chart Adjacent Temperature Range: -30°F to 160°F (-34°C to 71°C)
Diaphragm Material: See Ordering Chart Adjacent Electrical Connection: See Ordering Chart Adjacent

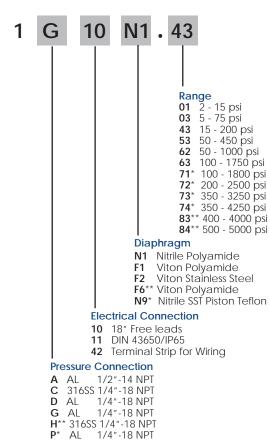
Multi-Conductor UL 22464, CSA T1 18AWG PVC insulated per UL

Cable: 1007, secured with a nylon liquid tight connector Cycle Life: Model 1A, 1C, 1G, 1Z, 1H for moderate to low cycling, Model 1P for high cycling applications

Madal	Range ID		tment Range	Dead Band Approx.		Max System		Proof Test	
Model	Number	psi	bar	psi	bar	psi	bar	psi	bar
	.01	2 - 15	0.138 - 1.03	0.2 - 2	0.014 - 0.138	500	34.5	1000	68.9
1A 1C	.03	5 - 75	0.34 - 5.17	0.5 - 6	0.034 - 0.414	750	51.7	1000	68.9
1G 1Z	.43	15 - 200	1.03 - 13.79	2 - 15	0.138 - 1.03	1000	68.9	1250	86.2
	.53	50 - 450	3.45 - 31.03	5 - 30	0.345 - 2.07	1500	103.4	3000	206.8
1C 1G	.62	50 - 1000	3.45 - 68.95	10 - 50	0.69 - 3.45	2000	137.9	5000	344.7
1Z	.63	100 - 1750	6.89 - 120.66	15 - 100	1.03 - 6.89	3000	206.8	5000	344.7
1C 1Z	.64	200 - 2500	13.79 - 172.37	20 - 175	1.38 - 12.06	3000	206.8	5000	344.7
	.71	100 - 1800	6.89 - 124.11	25 - 125	1.72 - 8.62	5000	344.7	10000	689.5
1P	.72	200 - 2500	13.79 - 172.37	30 - 150	2.07 - 10.34	5000	344.7	10000	689.5
IP	.73	350 - 3250	24.13 - 224.09	50 - 350	3.45 - 24.13	7500	517.1	10000	689.5
	.74	400 - 4250	27.58 - 310.27	80 - 350	5.52 - 24.13	7500	517.1	10000	689.5
1H	.83	400-4000	27.58 - 275.79	75 - 450	5.17 - 31.03	5000	344.7	10000	689.5
TU	.84	500-5000	34.47 - 344.74	75 - 500	5.17 - 34.74	7500	517.1	10000	689.5

#### **How to Order**

(Example: Part Number 1G10N1.43)



# Options:

(Example: Part Number 1G10N1.43.5)

- .5 5A Micro Switch
- \* Available only for model 1P (Piston Pressure Switch)

316SS1/2"-14 NPT

\*\* Available only for model 1H (S.S. Piston Pressure Switch)

#### Wiring Diagram

#### DIN43650



PIN 1 = N.O. PIN 2 = N.C. PIN 3 = COM

#### 18" Free leads

BLUE = N.O. RED = N.C. BROWN = COM GREEN = GRD



## **Series 1 Pressure Switch**

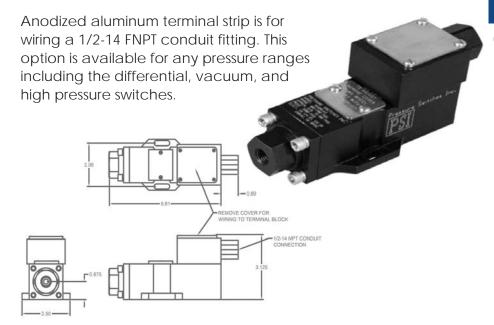
#### **Low Pressure Switch**

Part Number	1G10N1. <b>12</b>	1G10N1. <b>14</b>
Adj. Range	0.36 - 3.61 psi	2 - 16 psi
	(10" - 100" WC)	(55" - 443" WC)
Deadband	0.018- 0.108 psi	0.072- 0.25 psi
	(0.5" - 3" WC)	(2" - 7" WC)
Proof Test	250 psi	250 psi

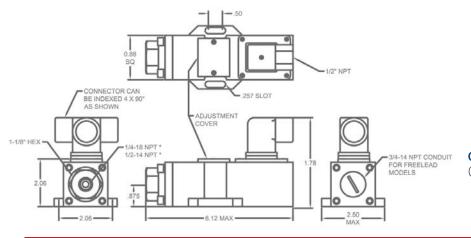


## **Terminal Strip**

Part Number 1X42XX.XX

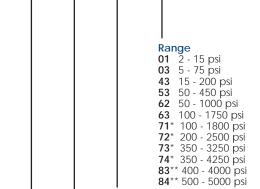


## **Dimensional Specifications**



#### **How to Order**

(Example: Part Number 1G10N1.43)



N1.43

#### Diaphragm

N1 Nitrile Polyamide
F1 Viton Polyamide
F2 Viton Stainless Steel
F6\*\* Viton Polyamide
N9\* Nitrile SST Piston Teflon

#### **Electrical Connection**

10 18" Free leads

**11** DIN 43650/IP65

42 Terminal Strip for Wiring

#### **Pressure Connection**

A AL 1/2"-14 NPT C 316SS 1/4"-18 NPT D AL 1/4"-18 NPT G AL 1/4"-18 NPT H\*\* 316SS 1/4"-18 NPT P\* AL 1/4"-18 NPT Z 316SS1/2"-14 NPT

#### **Options:**

(Example: Part Number 1G10N1.43.5)

.5 5A Micro Switch

Available only for model 1P (Piston Pressure Switch)

\*\* Available only for model 1H (S.S. Piston Pressure Switch)

# **Series 1 Pressure Switch**

Differential Pressure Switch				
Part Number	1 <b>D</b> XXF1. <b>02</b>	1 <b>D</b> XXF1 <b>.04</b>		
Adj. Range	2 - 20 psi	5 - 95 psi		
Max System	400 psi	400 psi		
Proof Hi/Lo	1000 psi	1000 psi		
Proof Lo/Hi	1000 psi	1000 psi		
<b>Pressure Port</b>	AL 1/4-18 FNPT	AL 1/4-18 FNP		

\*\*Also available in 316SS 1/4-18 FNPT process fittings (P/N: 1**DC**XXXX.XX)



10 - 18" Free leads 11 - DIN 43650/IP65

#### Vacuum Switch

Part Number1VXXN9.91Vacuum Range1 - 28 inHgDeadband0.75- 1.50 inHgProof Test300 psi

Pressure Port: AL 1/8-27 FNPT



#### **Operating Specifications**

Adjustment Range: See Table on Page 1 for Options

Circuit Form: SPDT

Electrical Ratings: 11A (RES/IND) - 1/4 HP @125 OR 250VAC

5A RES, 3A IND @ 28VDC

.5A RES @ 28VDC

Optional: 100mA @125VAC, 0.25A @ 6VDC

**Pressure Connection:** See Ordering Chart on Page 1 for Options

**Temperature Range**: -30°F to 160°F (-34°C to 71°C)

Diaphragm Material: See Ordering Chart on Page 1 for Options

Electrical Connection: See Ordering Chart on Page 1 for Options

Multi-Conductor UL 22464, CSA T1 18AWG PVC insulated per UL

Cable: 1007, secured with a nylon liquid tight connector

Cycle Life: Model 1A, 1C, 1G, 1Z, 1H for moderate to low

cycling, Model 1P for high cycling applications

#### **Key Features**

- Field Adjustable
- High, Low, Differential & Vacuum Pressure Switch options available
- All Anodized Aluminum Construction
- 316SS Pressure Ports Available
- All Markings Laser Engraved into body for long lasting durability and visibility
- Multiple Electrical Connections Available
- 11amp UL recognized micro switch standard, gold plated contacts and 5amp micro switch also available
- UL & cUL Approved
- NEMA 4, 4x, 13

## **Series 2 Pressure Switch**



#### **Key Features**

- Field Adjustable
- Compact Design
- All Anodized Aluminum Construction
- 316SS Pressure Ports Available
- All Markings Laser Engraved into body for long lasting durability and visibility
- Multiple Electrical Connections Available
- 11amp UL recognized micro switch standard, gold plated contacts and 5amp micro switch also available
- UL & cUL Approved
- NEMA 4, 4x, 13

## **Operating Specifications**

Adjustment Range See Table Below for Options

Circuit Form **SPDT** 

**Pressure Connection** 

**Electrical Ratings** 11A (RES/IND) - 1/4 HP @125 OR 250VAC

5A RES, 3A IND @ 28VDC

.5A RES @ 28VDC

Optional: 100mA @125VAC, 0.25A @ 6VDC See Ordering Chart Adjacent for Options

-30°F to 160°F (-34°C to 71°C) **Temperature Range** 

Diaphragm Material See Ordering Chart Adjacent for Options See Ordering Chart Adjacent for Options **Electrical Connection** 

Multi-Conductor Cable UL 22464, CSA T1 18AWG PVC insulated per UL 1007,

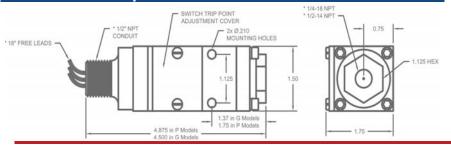
secured with a nylon liquid tight connector

Model 2A, 2C, 2G, 2Z for moderate to low cycling Cycle Life

Model 2P for high cycling applications

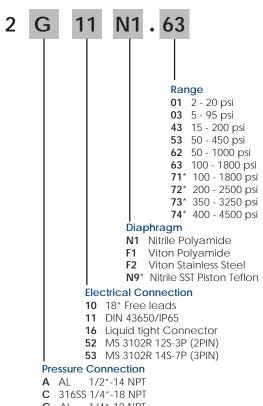
Range ID		Switch Adjustment Range		Dead Band Approx.		Max System		Proof Test	
Model	Number	psi	bar	psi	bar	psi	bar	psi	bar
	.01	2 - 20	0.138 - 1.38	0.2 - 2	0.014 - 0.138	500	34.5	1000	68.9
2A 2Z	.03	5 - 95	0.34 - 6.55	1-6	0.069 - 0.414	750	51.7	1000	68.9
2C 2G	.43	15 - 200	1.03 - 13.79	2 - 15	0.138 - 1.03	1000	68.9	1250	86.2
	.53	50 - 450	3.45 - 31.03	5 - 30	0.345 - 2.07	1500	103.4	3000	206.8
2C 2G	.62	50 - 1000	3.45 - 68.95	10 - 50	0.69 - 3.45	2000	137.9	5000	344.7
2Z	.63	100 - 1750	6.89 - 120.66	20 - 100	1.38 - 6.89	3000	206.8	5000	344.7
	.71	100 - 1800	6.89 - 124.11	25 - 125	1.72 - 8.62	5000	344.7	10000	689.5
2P	.72	200 - 2500	13.79 - 172.37	30 - 150	2.07 - 10.34	5000	344.7	10000	689.5
2P	.73	350 - 3250	24.13 - 224.09	50 - 350	3.45 - 24.13	7500	517.1	10000	689.5
	.74	400 - 4500	27.58 - 310.27	80 - 350	5.52 - 24.13	7500	517.1	10000	689.5

## **Dimensional Specifications**



#### **How to Order**

(Example: Part Number 2G11N1.63)



G AL 1/4"-18 NPT Р\* ΑL 1/4"-18 NPT 316SS1/2"-14 NPT

#### Options:

(Example: Part Number 2G11N1.63.B)

- .1 MS33649-4 Pressure Fitting
- .2 Gold Contact Switch
- .5 5A Micro Switch
- .B Base bracket for mounting
- \* Available only for model 2P (Piston Pressure Switch)

## Wiring Diagram

#### DIN43650



PIN 1 = N.O.PIN 2 = N.C.PIN 3 = COM

#### 18" Free leads

BLUE = N.O.RED = N.C.BROWN = COM GRFFN = GRD



## **Series 6 Pressure Switch**



#### **Key Features**

- Explosion Proof, Rated for Hazardous Areas
- Field Adjustable
- Low Pressure Switch Available
- All precision machined Anodized aluminum Construction
- 316SS Pressure Ports Available
- All Markings Laser Engraved into body for long lasting durability and visibility
- 11amp UL recognized micro switch standard, gold plated contacts and 5amp micro switch also available
- UL Approved
- NEMA 4, 4x, 7, 9

## **Operating Specifications**

Adjustment Range See Table Below for Options

Circuit Form SPDT (12)

Electrical Ratings 11A (RES/IND) - 1/4 HP @125/250VAC

5A RES @ 30VDC

2x 11A (RES/IND) - 1/4 HP @125/250VAC

5A RES @ 30VDC

**Pressure Connection** See Ordering Chart Adjacent for Options

**Temperature Range** -30°F to 160°F (-34°C to 71°C)

Diaphragm MaterialSee Ordering Chart Adjacent for OptionsElectrical ConnectionSee Ordering Chart Adjacent for Options

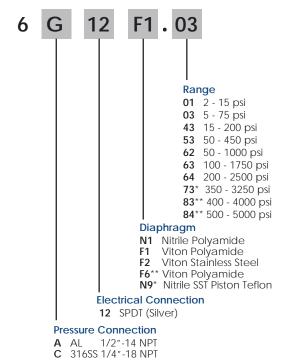
Model	Range ID		Switch Adjustment Range		Dead Band Approx.		Max System		Proof Test	
Model	Number	psi	bar	psi	bar	psi	bar	psi	bar	
	.01	2 - 15	0.138 - 1.03	0.2 - 4	0.014 - 0.275	500	34.5	1000	68.9	
6A 6Z	.03	5 - 75	0.34 - 5.17	0.5 - 8	0.034 - 0.551	750	51.7	1000	68.9	
6C 6G	.43	15 - 200	1.03 - 13.79	2 - 18	0.138 - 1.24	1000	68.9	1250	86.2	
	.53	50 - 450	3.45 - 31.03	5 - 33	0.345 - 2.27	1500	103.4	3000	206.8	
6C 6G	.62	50 - 1000	3.45 - 68.95	10 - 55	0.69 - 3.79	2000	137.9	5000	344.7	
6Z	.63	100 - 1750	6.89 - 120.66	15 - 110	1.03 - 7.58	3000	206.8	5000	344.7	
6C 6Z	.64	200 - 2500	13.79 - 172.37	20 - 175	1.38 - 12.06	3000	206.8	5000	344.7	
6P	.73	350 - 3250	24.13 - 224.09	50 - 400	3.45 - 27.58	7500	517.1	10000	689.5	
СH	.83	400 - 4000	27.58 - 275.29	75 - 500	5.17 - 34.74	5000	344.7	10000	689.5	
6H	.84	500 - 5000	34.47 - 344.74	75 - 500	5.17 - 34.74	7500	517.1	10000	689.5	

#### **Low Pressure Switch**

Part Number	6G12N1. <b>12</b>	6G12N1. <b>14</b>
Adj. Range	0.36 - 3.61 psi	2 - 16 psi
	(10" - 100" WC)	(55" - 443" WC)
Deadband	0.027- 0.144 psi	0.072- 0.25 psi
	(0.75" - 4" WC)	(2" - 7" WC)
Proof Test	250 psi	250 psi

#### **How to Order**

(Example: Part Number 6G12F1.03)



- Z 316SS1/2"-14 NPT
- \* Available only for model 6P (Piston Pressure Switch)\*\* Available only for model 6H (High Pressure Switch)

1/4"-18 NPT

1/4"-18 NPT

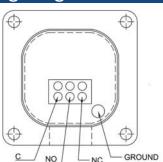
\* 316SS 1/4"-18 NPT AL 1/4"-18 NPT

D AL

G AL

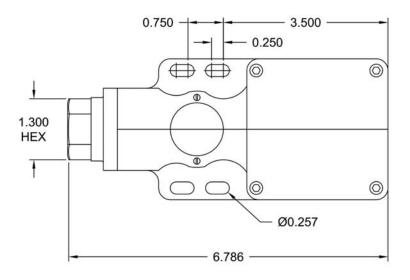
• Listed by: Underwriters Laboratories Inc. (File No. E123884) Suitable for Class 1, Groups A, B, C, D; Class II, Groups E, F, G.

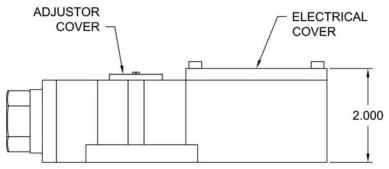
## Wiring Diagram



## **Series 6 Pressure Switch**

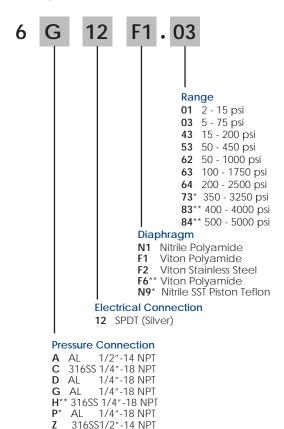
#### **Dimensional Specifications**





#### **How to Order**

(Example: Part Number 6G12F1.03)



- \* Available only for model 6P (Piston Pressure Switch)
- \*\* Available only for model 6H (High Pressure Switch)

## **Series 575 Pressure Transmitter**

Two wire 4-20mA output transmitters offering superb chemical and corrosion resistance. Gauge or Absolute pressure is detected using a four active arm strain gauge bridge sensor, fuse to a high-purity ceramic diaphragm. Ranges from 100mbar to 600 bar or scaled to customers requirements.



## **Operating Specifications**

Wetted Materials 316L S.S., Alumina ceramic & Viton Standard Ranges See Ordering Chart for Options

Safe over-range pressure 1.5 x rated range

**Burst Pressure** 3 x rated range minimum

Output—span 16mA +/- 1% span Output—zero 4mA +/- 1% span

**Non-linearity**, **hysteresis &** 0.25% of span (best fit straight line)

Repeatability

Compensated -0 to +80 deg C Operating Temp. -20 to +125 deg C

Thermal zero shift +/- 0.04% span per deg C
Thermal Span +/- 0.015% reading per deg C
Long Term Stability 0.1% per 12 month typical

Supply 10 to 32VDC

**Loop Resistance** 1.1kΩ max @ 32VDC supply

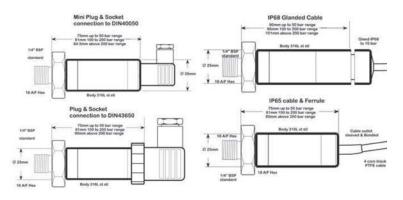
#### **Key Features**

- All Stainless Steel Housing
- Rugged Construction
- Wide Pressure Ranges Available
- 4 20mA Output
- Excellent Linearity
- Long Term Stability
- Wide Temperature Range
- Excellent Corrosion Resistance
- Units can be factory scaled
- ABS Type Approved

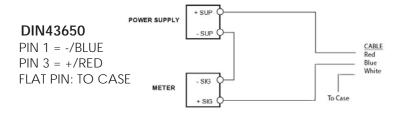


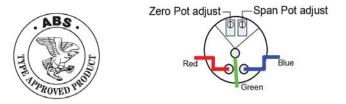
## **Series 575 Pressure Transmitter**

#### **Dimensional Specifications**



#### **Wiring Diagram**







#### **How to Order**

(Example: Part Number PTR575G/T7/20B/Q/C/V/300)

PTR575\*G / T7 / 20B / Q / C / V/  $_{Range}^{Set\ *}$ 

Proce	Process Connection					
T1	Submersible (flush diaphragm)					
T2	1/4" BSP w/ Delrin Nose Cone					
T7	1/2" NPT (male)					
T29	3/4" BSP (flush diaphragm)					
T40	1/4" NPT (female)					
T41	1/4" NPT (male)					
T42	1/4" BSP (male)					
T44	4 1/2" BSP (female)					
T45	1/2" BSP (male)					

Range		10B	10bar
0.1B	0.1 bar	20B	20bar
0.4B	0.4 bar	50B	50 bar
1B	1 bar	100B	100 bar
2B	2 bar	200B	200 bar
3B	3 bar	400B	400 bar
5B	5 bar	500B	500 bar

Cable	Cable Outlet				
C D	IP65 crimped cable & length (ft.)				
D	IP65 mini DIN40050 plug & socket				
Н	IP65 DIN43650 plug & socket				
I	IP68 glanded cable & length (ft.)				
0	Cable outlet DIN43650 w/4-20mA				
٩	adjustable pots				

Accuracy Class		
Α	A NL&H < ± 0.1%/span BFSL	
В	B NL&H < ± 0.15%/span BFSL	
С	NL&H < ± 0.25%/span BFSL	

O-ring Material		
<b>V</b> Viton		
Ε	EPDM	
Н	HNBR	
<b>K</b> Kalrez		

<sup>\*</sup> PTR575A (Atmospheric, Zero offset ranges available.)

## **Series 525 Pressure Transmitter**

Two wire 4-20mA output transmitters offering superb chemical and corrosion resistance. Gauge or Absolute pressure is detected using a four active arm strain gauge bridge sensor, fuse to a high-purity ceramic diaphragm. Ranges from 100mbar to 50 bar or scaled to customers requirements. Standard cable length is 10', custom cable lengths available.





## **Operating Specifications**

Wetted Materials 316L S.S., Alumina ceramic & Viton Standard Ranges See Ordering Chart for Options

**Safe over-range pressure** 1.5 x rated range

**Burst Pressure** 3 x rated range minimum

Output—span 16mA +/- 1% span Output—zero 4mA +/- 1% span

Non-linearity, hysteresis & 0.25% of span (best fit straight line)

Repeatability

Compensated -0 to +80 deg C (32 to 176F)
Operating Temp. -20 to +125 deg C (-4 - 257F)
Thermal zero shift +/- 0.04% span per deg C
Thermal Span +/- 0.015% reading per deg C
Long Term Stability 0.1% per 12 month typical

Supply 10 to 32VDC

**Loop Resistance** 1.1kΩ max @ 32VDC supply

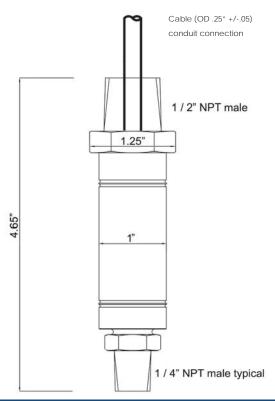
#### **Key Features**

- All Stainless Steel Housing
- Rugged Construction
- Wide Pressure Ranges Available
- 4 20mA Output
- Excellent Linearity
- Long Term Stability
- Wide Temperature Range
- Excellent Corrosion Resistance
- Units can be factory scaled
- ABS Type Approved

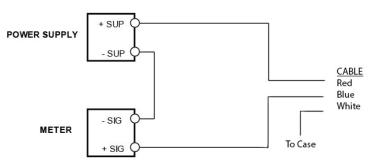


## **Series 525 Pressure Transmitter**

#### **Dimensional Specifications**



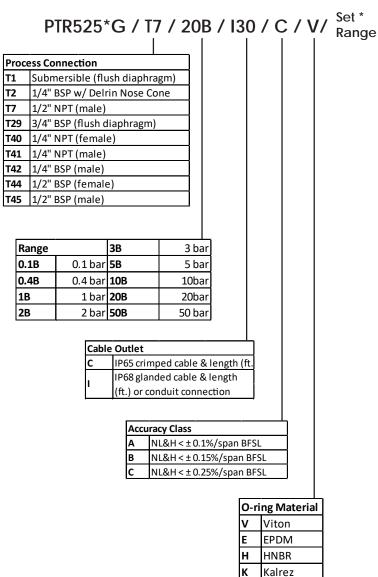
#### Wiring Diagram





#### **How to Order**

(Example: Part Number PTR525G/T7/20B/I30/C/V/300)



\* PTR525A (Atmospheric, Zero offset ranges available.)

# **OEM Pressure Transmitters**

## **Series 150 Pressure Transmitter**

The PTR150 is a compact & robust transmitter, providing pressure measurement in the range of 1 to 200 bar. All ranges are available in gauge or absolute format to suit customer requirements. An all laser welded stainless steel construction ensures media isolation. The product is designed to meet the tough environmental conditions experienced by modern day applications.



#### **Key Features**

- Compact and rugged construction
- Cost effective
- 1% total error band (-40°C to 105°C)
- High immunity to EMC: 100V/m
- 5V supply: 0.5 to 4.5V ratiometric output
- 8 to 30V supply: 4-20mA or 1 to 5V output
- Packard, M12 or Mini DIN connectors

## **Operating Specifications**

Output Type		0.5 to 4.5V	4-20mA	1 - 5V
Non-linearity, Hysteresis & Repeatability	5 bar - 200 bar	V0.5% FS		
Non-inleanty, hysteresis & Repeatability	< 5 bar	<1.00% FS		
Thermal Error	5 bar - 200 bar	,	V0.5% FS	
mermai Error	< 5 bar	<1.00% FS		
Stability		<0	.25% / Year	•
Operating Temperature		-40	°C to +105°	С
Proof Pressure			3 x FS	
Burst Pressure (absolute)		Lesser of	10 x FS or	100 bar
Burst Pressure (gauge)			5 x FS	

Wetted Materials	304L & 316L SS, AL <sub>2</sub> O <sub>3</sub>
Pressure/Temperature Cycles	>1.8*10 <sup>6</sup> Cycles (0 to FS at 8HZ; -40°C to + 105°C)
Thermal Shock	250 Cycles (105°C to -40°C, 0.5hr soaks at temp)
Vibration	144 hours (10 to 50Hz, 0g sinusoidal, 3 axes)
EMC Compatibility	100 V/m (80MHz to 1 GHz)
Humidity	250 hours (85°C and 90% to 95% RH)
Weight	<100g

Output Type	0.5 to 4.5V	4-20mA	1 - 5V
Supply Voltage	5 ± 0.5V	8 to 30V	8 to 30V
Supply Current	<5mA	N/A	<5mA
Output surrent	0.45mA Max	N/A	0.45mA Max
Output current	(Sink of Source)		(Sink of Source)
Response Time	<1mS	<1mS	<1mS
Reverse Polarity Protection	N/A	Yes	Yes

#### **How to Order**

(Example: Part Number PTR150G/T41/20B/MD/MA/300psi)

PTR150G / T41 / 20B / MD / MA / Set Range

Pressure Datum			
G	Gauge		
Α	Absolute		
S	Sealed		

Process Connection		
T40	1/4" NPT (female)	
T41	1/4" NPT (male)	
T42	1/4" BSP (male)	

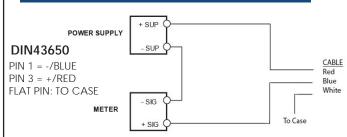
Range		10B	10bar
0.1B	0.1 bar	20B	20bar
0.4B	0.4 bar	50B	50 bar
1B	1 bar	100B	100 bar
2B	2 bar	200B	200 bar
3B	3 bar	400B	400 bar
5B	5 bar	500B	500 bar

Electrical Connection		
Р	Packard Metripak	
MD	DIN40050	
M12	4 pin	
16	150mm Integral Harness	
122	300mm Integral Harness	
175	1800mm Integral Harness	

Outpit Type	
<b>45</b> 0.5-4.5V (5V Excitation)	
5V 1.5V (8 to 30V Excitation)	
mA 4-20mA (8 to 30V Excitation	

<sup>\*</sup> Other process connections available

## **Wiring Diagram**



# Series HU

## **Pressure Transmitters**

# **Hammer Union Pressure Transmitter**

This is a 4-20mA output Hammer-Lug Union pressure transmitter. It is ATEX certified for use in Hazardous areas. IP68 rated and is EMC compliant to CE standards. It is available in the 1502 and 2202 union. The option of secondary The option of secondary containment for users that may experience high velocity pressure spikes is available upon request please contact us if you require this additional feature.





## **Key Features**

- Ranges to 15,000psi (1000 bar)
- 0.25% accuracy
- 4-20mA two wire output
- IS ATEX certified
- Full RFI/EMC immunity compliance
- Sour service standard -Materials comply with NACE MR-DI-75 Revision 03
- Fused ceramic technology
- · Shock and vibration tested

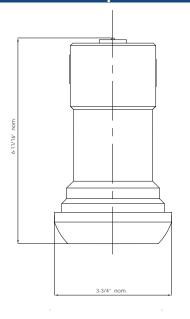
## **Applications**

- Drilling instrumentation
- Mud logging systems
- MWD surface sensing
- Wellhead monitoring
- BOP control systems
- Subsea control systems
- Production testing
- Process systems
- Well Cementing

Input Specifications	
Pressure Range	0 - 15,000psi (1000bar)
Over Pressure	x1.5 of calibration pressure
Burst Pressure	x2.5 for 15,000 psi (1000 bar) range, > x3 on all other ranges
Reverse Polarity Protection	Yes
Electrical Excitation	12 to 28Vdc
	Fluids compatible with Duplex Stainless Steel UNS 32205/
Pressure Media	UNS31803 (SAF2205) to EN 1.4462,
	Ceramic (AL2O3), Inconel X750 and Perflouroelastomer

Output Specifications (@ Ambient Temperature)		
Span	16 mA	
Residual Unbalance	4mA	
Zero Setting Error	± 1%/Span	
Span Set	±1%	
Lead Driving	800 ohm @ 28Vdc supply	
Long Term Stability	±0.1%/Span	
Non-linearity	See NLH	
Hysteresis	See NLH	
Repeatability	See NLH	
Combined NLH (+repeat)	<±0.25%/Span BFSL	

## **Dimensional Specifications**







Manufactured for NASC by RM&C

# Series HU

## **Pressure Transmitters**

# **Hammer Union Pressure Transmitter**

<b>Environmental Performance</b>				
<b>Operating Temperature</b>	-22°F to +194°F			
<b>Compensated Temperature</b>	14°F to +194 °F			
Storage Temperature	-22°F to 212°F			
Process Temperature	194°F max			
Thermal Zero Shift (TZS)	±0.01%/Span/°F typical			
Thermal Span Shift (TSS)	±0.01%/°F typical			
IP Rating	68			



Physical Characteristics	
Pressure Port	1502 Male sub hammer Lug Union
	Units are directly compatible with WECO® 2"-1502 and 2202
Materials of Construction Duplex Stainless Steel UNS 32205/UNS31803 (SAF2205	
Method of Installation	Hammer Lug Union
<b>Electrical Connection</b>	500Vac
<b>Electrical Connection</b>	6-Pin connector to MIL-C-24682 (10-6 POL)



Physical Characteristics	
Pressure Port	1502 Male sub hammer Lug Union
	Units are directly compatible with WECO® 2"-1502 and 2202
Materials of Construction   Duplex Stainless Steel UNS 32205/UNS31803 (SAF2205	
Method of Installation	Hammer Lug Union
Electrical Connection	500Vac
<b>Electrical Connection</b>	6-Pin connector to MIL-C-24682 (10-6 POL)

# Model Code Logic

Approvals	
Intrinsic Safety	EEx ia IIC T4 (max temperature = 194°F)
EMC	Compliant to latest EMC standards.

#### W / 9 / 420 / 8 / X / X / XXXXP

Position	Code	Desciption
1: Pressure Ref. (Sealed Gauge)	W	Hammer Union Pressure Transmitter
2: Series	9	Basic submersible sensor with drain wire adaptor
3: Output	420	4-20mA
4: Pressure Port	8	2" Hammer Union Male-Sub
5: Secondary Pressure Containment	0	None
6: Electrical Connector	0	MIL C 24682
	350P	0-5,000 PSI
7 Barrer of Barrer (193)	400P	0-6,000 PSI
7: Pressure Range (psi)	700P	0-10,000 PSI
	1000P	0-15,000 PSI





Manufactured for NASC by RM&C

# Series 460

# **Hydrostatic Level Transmitter**

# **460 Hydrostatic Level Transmitter**

With thousands of marine liquid level transmitters installed on all classes of ships, from military vessels to tankers, the design of the Series 460 marine level transmitter draws on NASC's comprehensive marine application experience. Fully compliant with the latest IEC and marine industry standards, the Series 460 rugged construction provides reliable and accurate monitoring of liquids in the harsh environments of shipboard tanks. The Measuring principle of pressure in the Series 460 hydrostatic level transmitter is a diaphragm and L.V.D.T. sensor with power and signal linearization via a remote mounted transmitter. This combines excellent responsiveness and long term stability. The liquid level transmitter has the sensitivity needed to accurately measure shallow tanks but will resist a five times nominal range overload without damage. The all welded level sensor is manufactured from high grade alloys specifically selected for their stability and corrosion resistance. A wide choice of fittings and the remotely mounted amplifier maximizes installation flexibility and serviceability. The Series 460 is maintenance free and contains no active electronic components. A factory sealed cable is supplied with a heavy-duty outer sheath of cross linked polymers, suitable for continuous immersion in sea water, fuels and hydrocarbons. An optional performance cable permits use of the sensor with extreme temperatures limits of -50°C to -148°C.



## **Key Features**

- Designed and constructed specifically for marine applications with relevant industry body and type application and approvals.
- Full range of connections and sensor mounting options for side-of-tank or IP68 submersible installation.
- Compatible with all common marine liquids and cargo applications: seawater, fuel and lubricating oil, bilge water etc.
- Wide span with a high measurement accuracy, long term stability and exceptional pressure overload resistance.
- Remote transmitter provides ease of access for routine calibrations checks
- Robust construction gives reliable operation and low maintenance cost.

Specifications				
Calibrated Spans	From 0 - 300 H <sub>2</sub> O to 0 - 50m H <sub>2</sub> O		Diaphragms	Hastelloy C276
Range Adjustment	3:1 turndown of normal range		Sensor Cable	Heavy duty TPE vented
Zero Adjustment	± 10% of calibrated span		Sensors Operating Temperature	-40°C to 105°C (-40°C to +55°C for IS models)
Overload	Minimum of 50 meters or 5 x nominal range		Electronics Housing	IP65 GRP (NEMA 4) with internal RFI screen (IP67 optional)
Nominal Ranges	1, 2, 4, 8, 16, 32 and 50 meters H <sub>2</sub> O		Electronics Operating Temperature	-40°C to +55°C
Signal Output	4-20mA DC2 wire		Accuracy	Better than ± 0.25% FRO
Power Supply	12- 35 DC		Temperature Coefficient	Less than 0.02@ per °C shift zero and range
Maximum Load	1000 ohms at 30V		Sensor Body	316L stainless steel



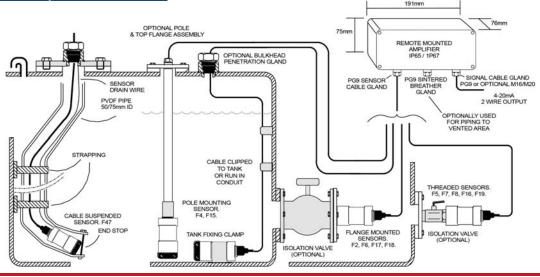
# Hydrostatic Level Transmitter

## Model Code Logic

460 / F47 / H8 / P / DW 3 / 7.5 / M20 / IS

Position	Code	Description		
1: Transmitter	460	Sensor with RT168 remote transmitter 4-20mA output		
	F47	Basic submersible sensor with drain wire adaptor		
	F2	DN25 PN16 flanged mounting		
	F3	Tank fixing clamp		
	F4	Pole adaptor fitting threaded 1/2" BSP female		
	F5	Threaded process connection 1/2" BSP Male		
2: Process	F6	1" ANSI 150lb flanged mounting to BS1560		
Connection	F7	1/2" NPT male		
Connection	F8	3/4" BSP female running nut		
	F15	Welded pole assembly		
	F16	3/4" BSP female running nut NRV plunger		
	F17	DN40 PN16 flanged mounting		
	F18	DN50 PN16 flanged mounting		
	F19	Fixing clamp @ 1/2" BSP female pole adaptor		
	H1	1m H₂O		
	H2	2m H <sub>2</sub> O		
3: Transmitter	H4	4m H <sub>2</sub> O		
Maximum H8		8m H <sub>2</sub> O		
Pressure	H16	16m H <sub>2</sub> O		
	H32	32m H <sub>2</sub> O		
	H50	50m H <sub>2</sub> O		
4: Cable	Р	Standard 3m cable length		
	Χ	Custom cable length on request (specify length X meters)		
5: Cable Length DW X		Drain wire length in meters (F47 model only)		
6: Range	X	Transmitter 4-20mA configured range in X m H <sub>2</sub> O		
7: Remote	9	PG9 cable gland for signal cable (standard)		
Electronics	M16	M16 cable gland for signal cable (optional)		
Cable Gland M20		M20 cable gland for signal cable (optional)		
	IS	Hazardous area installation (ATEX IS approved)		
8: Approvals	NA	Safe area installation		

## **Dimensional Specifications**



## **Density Transmitter**

# Series 290

# 290 Density Transmitter

NASC has designed and developed the Series 290 as a density transmitter specifically for use in the onshore and offshore oil and gas market. It is the first fluid density transmitter that is fully submersible for use on drilling mud, slurry, cement and completion fluids. This density transmitter is rugged yet accurate, providing reliable measurement in the mixing or holding tanks and return sumps. The Series 290 transmitter measures density as a function of differential pressure. Each unit has two pressure sensitive diaphragms mechanically separated by a fixed distance on a mounting pole. The distance between the transmitters two diaphragms provide a value of the liquids specific gravity. The diaphragms are protected by enclosure cages to prevent damage from the mechanical impact or debris. These are easily removable for cleaning. The density measurement is made online in real time and is fully compensated for changes in fluid temperature.



## **Specifications**

Construction: Body assembly 316L Stainless steel with diaphragms Hastelloy C276. Mounting: Submersed in tank.

Measuring range (Factory calibration)

- 6.67 to 20 pounds / US Gallon
- 0.8 to 2.4 SG / 0.8 to 2.4 kg/l

Customer specific calibration within this range on request.

Minimum density measurement:

- 6.25 Pounds / US Gallons
- 0.75 SG / 0.75 kg/l

Sensor capillary fill fluid: Silicon oil Operating temperature -10° to 80° C Hazardous area rating (option) EEx ia IIC T6

#### **Key Features**

- Density transmitter for drilling mud, slurry, cement and completion fluids.
- Designed to be installed in mixing recirculation and storage tanks.
- Simple and flexible pole mounting installation from the top of the tank.
- Remote transmitter suitable for installation in hazardous area.
- Robust and reliable construction for arduous duty and extended service.
- Sensors protected by stainless steel cage easily removed for cleaning.
- Temperature compensated measurement with low thermal sensitivity.
- 2 Wire 4-20mA output signal calibrated to suit the application.

## **Amplifier Module**

Construction: Wall mount GRP enclosure Enclosure rating: IP65 (IP67 option) / NEMA 4X

Power supply: 12 to 35 Vdc

Signal output: 4 to 20mA dc. 2 wire

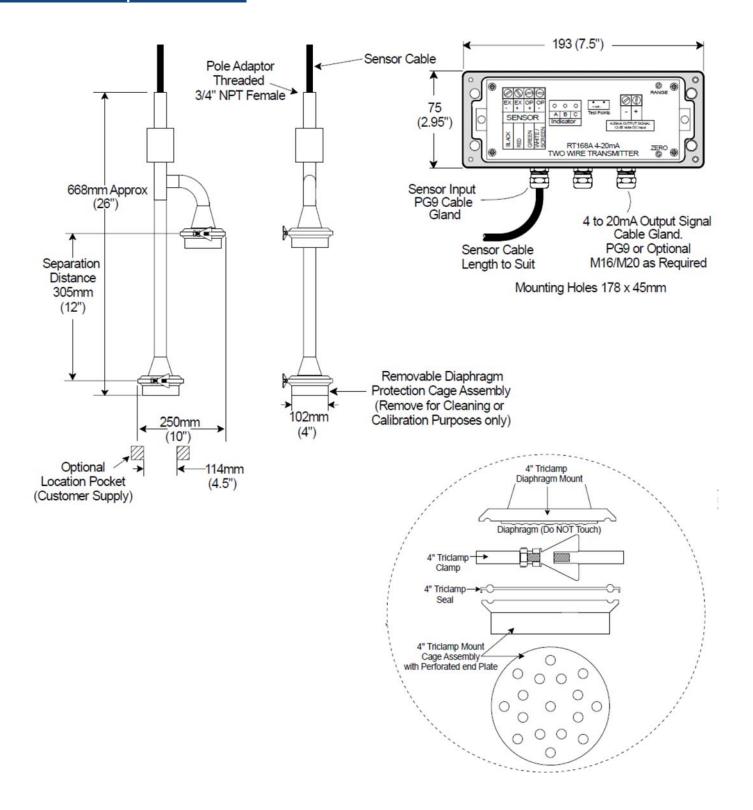
#### Performance

Accuracy ± 0.25% of set span

Temperature coefficient: ± 0.02% set span / °C

# **Density Transmitter**

## **Dimensional Specifications**



# RTD Series

## Resistance Temperature Detectors





These RTDs are specifically designed for use in two different process temperature ranges and they provide accurate and repeatable temperature measurement through a range of -328° to 1112°F (-200° to 600°C). Low range wire wound RTDs -328° to 400°F (-200° to 204°C) and low range thin film RTDs -40° to 400°F (-40° to 204°C) are constructed using silver plated copper internal leads, teflon, and other suitable wire insulations with potting compounds to resist moisture penetration. High range RTDs -328° to 1112°F (-200° to 600°C) are constructed with nickel internal leads inside swaged MgO insulated cable to allow higher temperature measurements at the RTD element and to provide higher temperature lead protection along the sheath.

- 1) RTD type (low temp/high temp, accuracy and element type)
- 2) Sheath diameter
- 3) Element connection (2, 3 or 4 wire)
- 4) Sheath length (insertion length)
- 5) Fittings/no fittings/sheath bend options
- 6) Electrical connections and terminations
- 7) Wire type and terminations

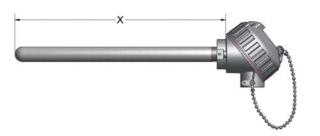
View our detailed literature online on how to order, email or call for customer support. Custom built assemblies with non-standard specifications are available upon request.

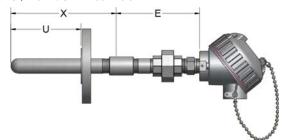
Sensing element materials and temperature limits:

Platinum: -450°F to 1200°F

Nickel: -150°F to 600°F

Copper: -100°F to 300°F Nickel/Iron: 32°F to 400°F





\*Please call for complete model code and description.

# Thermocouples T/C Series







The millivolt potential that is created in the thermocouple conductors differs depending on the materials used. Some materials make better thermocouples than others because the millivolt potentials created by these materials are more repeatable and well established. These thermocouples have been given specific type designations such as Type E, J, K, N, T, B, R and S. The type of T/C used also depends on temperature monitored and environment.

As a general rule, industrial thermocouples can be made to withstand higher temperatures and come in a wider variety of thermocouple types. MgO thermocouples are flexible and have a wider selection of measurement junction configurations.

An MgO thermocouple consists of a thermocouple element encased in a metal sheath and hard-packed with magnesium oxide mineral insulation. Thermocouple sheaths are fully annealed and can be formed into different configurations (minimum bend radius is twice the outer diameter of the sheath). The measuring junction can also be sealed from the environment, reducing the potential for contamination issues.

**How to Order** (see order form on line, email or call for application assistance)

- 1) Type of thermocouple (J, K, T, etc.) and single or duplex element
- 2) Sheath diameter
- 3) Sheath material
- 4) Measuring junction (grounded, ungrounded, etc.)
- 5) Fittings/ no fittings/ sheath bends
- 6) Sheath terminations
- 7) Electrical transitions
- 8) Lead wire materials, transitions and length

#### Type Application Information

- E Recommended for continuously oxidizing or inert atmospheres. Sub-zero limits of error not established. Highest thermoelectric output of the common thermocouple types.
- J Suitable for vacuum, reducing or inert atmospheres, oxidizing atmospheres with reduced life. Iron oxidizes rapidly above 1000°F so only heavy gauge wire is recommended for high temperature.
- K Recommended for continuous oxidizing or neutral atmospheres. Mostly used above 1000°F (538°C). Subject to failure if exposed to sulfur. Preferential oxidation of chromium in positive leg at certain low oxygen concentrations causes "green rot" and large negative calibration drifts most serious in the 1500 1900°F (816 1038°C) range.
- N Can be used in applications where Type K elements have shorter life and stability problems due to oxidation and the development of "green rot".
- T Usable in oxidizing, reducing, or inert atmospheres as well as vacuum. Not subject to corrosion in moist atmospheres.
- R & S Recommended for high temperature. Must be protected in a non-metallic protection tube and ceramic insulators. Type R is used in industry, Type S in the laboratory
- B Same as R & S but has a lower output. Also, has a higher maximum temperature and less susceptible to grain growth.

## \*Please call for complete model code and description.

# Thermocouples

Table 1: Thermocouple Types, Temperature Ranges, Limits of Error

Stand	ard			Special			
Туре	Materials	Temperature Range	Limits Of Error	Temperature Range L	imits Of Error		
J	Iron/Constantan						
		32 to 559F (0 to 293C) 550 to 1400F (293 to 760C) -328 to -166F (-200 to -110C)	4F (2.2C) 0.75% 2%	32 to 527F (0 to 275C) 527 to 1400F (275 to 7600	2F (1.1C) 0.40%		
K	Chromel/A		.= (				
		-166 to 32F (-110 to 0C) 32 to 559F (0 to 293C) 4F (2.29 559 to 2282F (293 to 1250C)	4F (2.2C) C) 0.75%	32 to 527F (0 to 275C) 527 to 2282F (275 to 1250	2F (1.1C) OC) 0.40%		
Т	Copper/Co	nstantan					
		-328 to -89F (-200 to -67C) -89 To 32F (-67 to 0C) 32 to 271F (0 to 133C) 271 to 662F (133 to 350C)	1.50% 1.8F (1C) 1.8F (1C) 0.75%	32 to 257F (0 to 125C) 257 to 662F (125 to 350C)	0.9F (.05C) 0.40%		
Е	Chromel/C	onstantan					
		-328 to -89F (-200 To -67C) -274 to 32F (-170 to 0C) 32 to 644F (0 to 340C) 644 to 1652F (340 to 900C)	1% 3.1F (1.7C) 3.1F (1.7C) 0.50%	32 to 482F (0 to 250C) 482 to 1652F (250 to 9000	1.8F (1C) C) 0.40%		
N	Nicrosil/Nis	il					
		32 to 559F (0 to 293C) 559 to 2300F (293 to 1260C)	4F (2.2C) 0.75%				
R	Platinum/P	latinum- 13% Rhodium 32 to 1112F (0 to 600C) 1112F to 2642F (600 to 1450C	2.7F (1.5C) ) 0.25%	32 to 1112F (0 to 600C) 112F to 2642F (600 to 145	1.1F (0.6C) 0C) 0.10%		
S	Platinum/P	latinum-10% Rhodium 32 to 1112F (0 to 600C) 2.7F 1112F to 2642F (600 to 1450C	(1.5C) C) 0.25%	32 to 1112F (0 to 600C) 112F to 2642F (600 to 145	1.1F (0.6C) 0C) 0.10%		
В	Platinum/P	latinum-30% Rhodium 1472 to 3092F (800 to 1700C)	0.50%	1472 to 3092F (800 to 170	0C)		

## **Thermowells**



A thermowell acts as a barrier between a process medium and the sensing element of a temperature measuring device. It protects against corrosive process media, as well as media contained under pressure or flowing at a high velocity. A thermowell also allows the sensing element to be removed from the application while maintaining a closed system.

Our thermowells are available in 316S.S. and 304S.S.. Other materials available upon request.

#### **How to Order**

- 1) Process connection: Flanged, threaded, limited space, socket-weld or weld-in type.
- 2) Style: Stepped, straight, tapered, lag, lag straight or lag tapered.
- 3) Bore(inches): .260, .375, .385, .390, .515, .702 or special.
- 4) Material: Brass, C.S., 304 S.S., 316 S.S., Monel, titanium, hastelloy C, etc.
- 5) Stem length (inches): L or U dimension

View our detailed literature on line on how to order, email or call for customer support.

